

63rd
1958-2021



North Carolina Industrial Ventilation Conference

Receive the
30TH
EDITION
INDUSTRIAL
VENTILATION
MANUAL

October 18-22, 2021

Holiday Inn Downtown Raleigh, NC

OPTIONAL WORKSHOPS—October 22

Current Issues in Industrial Ventilation

- Combustible Dust Technology
- Assessing Systems
- Computational Fluid Dynamics

Industrial Ventilation Design or Industrial Ventilation System
Diagnosis & Troubleshooting Certificate Programs Included!

**Space is
Limited**



North Carolina Industrial Ventilation Course in cooperation with
University of North Carolina-Chapel Hill, School of Public Health
North Carolina Occupational Safety & Health Education & Research Center
NC Department of Labor, Division of Occupational Safety & Health

Visit www.ncindustrialventilation.com

Who should attend?

- Engineers and Designers
- Safety Personnel
- Industrial Hygienists
- Consultants
- Maintenance Personnel



63rd Annual North Carolina Industrial Ventilation Course

October 18-22 • Holiday Inn Downtown Raleigh Hotel • Raleigh, NC

ELEMENTS OF THE PROGRAM

CLASSROOM SESSIONS – OCTOBER 18-21

The problem delivered in the classroom sessions will present real world situations and are sequenced in a manner to take advantage of skills the students acquire.

In order to facilitate computations in the problem sessions, students are required to bring a calculator. Students may find a laptop or other device with Excel software useful in class.

OPTIONAL WORKSHOPS – OCTOBER 22 (8 AM-12 NOON)

Current Issues in Industrial Ventilation

Each year our planning committee builds a half day optional set of workshops which address current issues in industrial ventilation. This year we will offer three concurrent workshops. You have the option of choosing one of the following to attend if you plan to stay until Friday:

- Combustible Dust Technology
- Assessing Systems
- Computational Fluid Dynamics

Please see the agenda on the following page for specific topics to be addressed in each workshop. The workshops are optional and a separate registration fee applies.

VENTILATION SYSTEM LABS

The Course has several ventilation systems that are used for demonstration purposes. These systems consist of ducts, hoods, variable speed fans, stackcaps, and sound attenuators. These systems are used to deliver 'hands-on' exercises to measure flow and pressure and are a key to the program. Measurement includes: pitot tube traverse to determine flow rate, hood static pressure, duct pressure drop, and simulation of fan and system curves. The Diagnosis and Troubleshooting Section also uses a system to practice basic troubleshooting skills.

FOUNDERS BANQUET

Is held Tuesday evening after classes and is an opportunity to meet people early in the week.

INDUSTRIAL VENTILATION CERTIFICATE COURSE

The North Carolina Industrial Ventilation Course in collaboration with the University of North Carolina, Occupational Safety and Health Research Center has established two Certificate courses in Industrial Ventilation. Upon completion of the course individuals will be awarded a **Certificate in Industrial Ventilation Design** or **Certificate in Industrial Ventilation System Diagnosis & Troubleshooting**, and a plaque from the University of North Carolina, Occupational Safety and Health Education and Research Center.

Program requirements:

- Successfully complete two levels of courses offered at the North Carolina Industrial Ventilation Course. Each level will be four days in length.
- Step One: Complete the first (Fundamentals) level, a four day course in applied industrial ventilation techniques including Hood & Duct Design, Fan Basics, Introduction to Air Control Devices (Baghouses, Scrubbers, ESP's, etc.) and Fundamental

Industrial Hygiene Issues and how they affect exposure and ventilation system design.

- Following the completion of the basic course the student has a choice in the second year to continue with more detailed system design (leading to a **Certificate in Industrial Ventilation Design**) or to pursue a course of System Diagnosis and Troubleshooting (leading to a **Certificate in Industrial Ventilation System Diagnosis and Troubleshooting**). Each Certificate will be issued from the University of North Carolina-Chapel Hill).

The certificate program is included in the cost of the program. For more information about the Certificate Program please contact Connie McElroy-Bacon at (919) 233-8400 or go to the North Carolina Industrial Ventilation Course web site at www.ncindustrialventilation.com.

PLAN OF INSTRUCTION

Fundamentals of Industrial Ventilation Course (8 Modules)

Requires basic algebra skills to solve problems. Level I Participants: You may find a laptop or other device with Excel software useful in class.

Ventilation I: Fundamentals of Ventilation and Industrial Hygiene

Starts the discussion of Industrial Ventilation design with a primer on Industrial Hygiene in a workplace and introduces fundamentals on fluid flow and pressure in ventilation systems. This first module begins illustrating how to measure system conditions and provides an introduction to the effects of air properties on the selection of system components.

Hood Design

The second module expands on the concepts from first module by looking at the fundamental of hood design and performance. This module covers: hood classifications and types, capture velocity, and air pattern control over large hood areas. This module also starts discussions on predicting energy and equipment requirements. The student will perform calculation sets on hood "static pressure / losses", and hood air volume requirements with a goal of predicting requirements for horsepower and energy in a system. The module includes hands-on demonstrations of the principles discussed to help students confirm the foundational concepts.

Duct Component Design

The third module in this series explores the variety of duct components in a system and how they work together. This includes in-depth discussion on elbows, fittings, and ducts that define the system and will provide guidance on predicting the effects of components on energy requirements. The discussion will include influences on static, velocity, and total pressure, as well as further refinement of hood static pressure calculations. These foundational concepts are demonstrated through a hands-on lab activity.

System Design I

This module builds upon the skills introduced in the prior modules. This module explores more complex systems and students will

explore how to achieve a balanced systems which achieves desired performance. This module also introduces the ACGIH Calculation Sheet which students will use to practice system design including early predictions of fan and horsepower requirements.

System Design II

This module continues to build on skills from the prior modules, with design considerations for more complex systems involving multiple hoods. The students will explore how to balance complex systems to achieve desired performance at each hood. This module also includes practice on predictions of fan size and horsepower requirements.

System Components - Fans and Collectors

This module provides students with an overview of general Air Control Devices and Fan Designs; including nomenclature and specify parameters students should consider for proper system design.

System Design III

This module combines foundational skills from prior modules with some additional hood design considerations. Students will look at Industrial Ventilation design as a whole and will design detailed practical systems with the ACGIH calculation sheet and Manual.

Advanced Industrial Ventilation Design Course (Eight Modules)

Prerequisite: for certificate program in Industrial Ventilation Design: Completion of Fundamentals Level taken at N.C. Industrial Ventilation Course. Participants should be able to:

- Utilize *ACGIH Industrial Ventilation Manual*
- Understand the Velocity Pressure Method of design
- Utilize the ACGIH calculation sheet

Module I: Review of Fundamentals

An intense review of the Fundamentals (First Year) course, this module does a quick revisit of basic formulae of system design ($Q=VA$, Hood Static Pressure, Effects of Density), sizing of duct, system pressure, and calculation sheet review. This module is intended for attendees who have completed the Fundamentals Course or have over five years of industrial ventilation design experience.

Module II: Physics of Non-Standard Conditions

This course covers basic psychrometrics, the perfect gas equation and sample problems explaining both concepts. Subjects include dry bulb and wet bulb temperature, dew point, enthalpy.

Module III: System Design IV

This module focuses on using the calculation sheet and techniques to solve problems involving non-standard air and mixing of hot and cold or dry and wet air streams.

Module IV: Fans 201

This segment is a continuation of information provided in the Fundamentals Course module and focuses on system effects and issues that may improve or impede operation. The module includes demonstration and practical problems to solve.

Module V: System Design V

This module adds detailed design issues including the implementation of system effects losses, adiabatic cooling and stack design.

Module VI: Energy and Cost

Systems use large amounts of horsepower to convey dust and gases. This module provides tools to calculate the initial system

costs as well as operating costs (power, maintenance, replacement air, etc.) and includes sample problems.

Module VII/VIII: System Design VI (8 hours - two modules)

Includes "real world" examples to combine the techniques in the course. This will use all the tools and techniques taught previously in the week.

Diagnosis and Troubleshooting Course (Eight Modules)

Prerequisite: for the Certificate Program in Industrial Ventilation System Diagnosis and Troubleshooting: completion of Fundamentals Level taken at N.C. Industrial Ventilation Course

- Utilize System Diagnosis and Troubleshooting Manual
- More practical applications with an emphasis on evaluation of existing systems rather than system design theory
- Requires calculator and some problem solving

Measuring and Monitoring System Performance I

Provides basic insight into requirements including documentation, use of fan performance curves and system measurements to monitor operations. Minimal math required.

Measuring and Monitoring System Performance II

This module builds on the basic data gathering methods to provide hands on experience on system data comparing baseline information with changes that may occur over the life of the system.

Monitoring & Maintenance I

This module will cover extensive lab procedures to evaluate fan operation (fan and system curves) as well as effects of varied pressures during operation (i.e. baghouse delta-P, etc.) and an introduction to effects of changes in density on results of measurements.

Practical System Troubleshooting I

In this module, the participant will look at comparison data to evaluate the changes to a system over operation.

Practical System Troubleshooting II (8 hours - two modules)

This module is a continuation of the practical problem solving as systems are altered over their operational life.

PROGRAM STAFF

Ackerson, Ross, Air Solutions, Inc., St. Louis, MO

Boston, Kirt, Donaldson Co., Minneapolis, MN*

Caporali, Sergio, Filho, University of Puerto Rico, San Juan, PR

Clark, Mike, Fisher-Klosterman, Louisville, KY

Curran, Pat, NC Division of Public Health (Retired), Raleigh, NC*

Diestler, Matt, IVI North, Greenville, WI

Gilbert, Jonas, Gilbert, Air Control Techniques, P.C., Cary, NC

Gunnell, Douglas L., Gunnell Engineering Services, Winston-Salem, NC*

Gresham, Neil, Saint-Gobain Corp., Oxford, NC*

Grubb, Gregg, Grubb Industrial Hygiene Services, LLC, Grand Ledge, MI *

Hale, Jonathan, Air Systems Corp., Clemmons, NC*

Herring, Romie, RH Consulting LLC, Raleigh, NC*

Howarth, Bill, Ventilation & Fan Consulting Service International, Lake Zurich, IL

Human, Mike, New York Blower, Willowbrook, IL

Jones, Leaton, NC-OSHA, Charlotte, NC

Lowe, Eric, RL Kunz, Raleigh, NC

Maletich, David, New York Blower, Willowbrook, IL

Manning, Chris, Materials Processing Solutions, Inc., Boston, MA*

Marshall, Brian, The Kelly Group, Decatur, IL

McElroy-Bacon, Connie, McElroy-Bacon Consulting, Cary, NC*

Price, Dale, M&P Air Components, Huntington Beach, CA

Sartim, Rafael, Arcelormittal, Federal University of Espirito Santo

Shearer, Robert, KBD/Technic, Inc. Cincinnati, OH

Stallings, Jeff, Air Systems Engineering PC, Winston-Salem, NC

Sullivan, Paul, NC-OSHA, Charlotte, NC*

Tramm, Leo, TRC Environmental Corp., Milwaukee, WI*

Tipp, Chad, Sanders Lead Company, Troy, AL

*Planning committee member

Registration/pick up course materials: MONDAY, OCTOBER 18 | 7:30-8:00 AM | HOTEL LOBBY LUNCH: MONDAY - THURSDAY | 12:00-1:00 PM

	Monday*	Tuesday	Wednesday*	Thursday
Fundamental Ventilation Skills				
8:00 – 12 noon	Fundamentals of Ventilation & Industrial Hygiene	Duct Component Design	System Components - Fans and Collectors	System Design III
1:00 – 5:00 PM	Hood Design	System Design I	System Design II	System Design III
Advanced Design				
8:00 – 12 noon	Ventilation II: Review of Fundamentals	Fans 201	Energy & Cost	System Design VI
1:00 – 5:00 PM	Ventilation III: Physics at Non-Standard Conditions	System Design IV	System Design V	System Design VI
Diagnosis and Troubleshooting				
8:00 – 12 noon	Ventilation II: Review of Fundamentals	Measuring & Monitoring System II	Monitoring & Maintenance I	Practical System Troubleshooting II
1:00 – 5:00 PM	Measuring & Monitoring System Performance I	The Fan and System	Practical System Troubleshooting I	Practical System Troubleshooting II
* 7:00 PM Monday: Initial Concept Tutorial			* 7:00 PM Wednesday: Stump-the-Staff	

CONCURRENT WORKSHOPS — Current Industrial Design Issues | FRIDAY: 8:00 AM–12 Noon

<p>WORKSHOP 1: Combustible Dust Technology Session</p> <ul style="list-style-type: none"> Managing Combustible Dust and Collectors Additive Manufacturing Issues How to do a Dust Hazard Analysis (DHA) 	<p>WORKSHOP 2: Assessing Systems</p> <ul style="list-style-type: none"> Efficiency, Emissions, Energy Consumption-Instrumentation and Analysis trends and practices System Monitoring and Control Real-time Data Acquisition and Use Drones and their use in audits 	<p>WORKSHOP 3: Computational Fluid Dynamics</p> <ul style="list-style-type: none"> Practical Demonstration and Workshop on CFD in Industrial Ventilation Design Session requires participants to bring a laptop for downloading software. Class will provide input on instructions and decisions. SESSION IS LIMITED TO 10 PEOPLE.
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Congratulations to those receiving certificates in May 2019:

CERTIFICATE IN INDUSTRIAL VENTILATION DESIGN RECIPIENTS

- | | | | |
|--|------------------------------------|---|--|
| • Tye Avery, Fluid Engineering | • Noah Chapman, Potters Industries | • Adam Joplin, Carolina Air Systems, Inc. | • Kevin Nesbitt, Player Design |
| • William Bauld, Portsmouth Naval Shipyard | • Erin Cramer, GSM Industrial | • Connor Logan, Portsmouth Naval Shipyard | • Eduardo Piassi Nicoli, ArcelorMittal Tubarão |
| • Troy Braswell, Fluid Engineering | • Robert Gervasi, Clean Air Co. | • Austin Marcus, Kiln Drying Systems & Components | • Huw Teale-CECO Busch |
| • Austin Carlisle, Fluid Engineering, Inc. | • Christopher Giusto, Hallam-ICS | | • Kousthubha Vempati, Robovent |
| | • Matthew Gruber, NC DOL OSH | | • James White, ME Global |

CERTIFICATE IN INDUSTRIAL VENTILATION DIAGNOSIS & TROUBLESHOOTING RECIPIENTS

- | | | | |
|---|---|---|---|
| • James Daughtry, Novo Nordisk | • Stephen Coots, Fleet Readiness Center Southeast | • John Langham, Shaw Industries | • Jason Ripp, IVI, Inc. |
| • Michael Brown, Naval Medical Center, Portsmouth | • Andrew Harris, Shaw Industries | • David Miles, Naval Medical Center, Portsmouth | • Earl Waterfield, Naval Medical Center, Portsmouth |
| | | | • Richard Williams, FLSmidth |

GENERAL INFORMATION

This Course was established to promote good ventilation practices and design techniques throughout industry and will help you understand how to evaluate and/or design a ventilation system.

Classroom problems are solved using the Velocity Pressure Method of calculation as outlined in the Industrial Ventilation Manual published by the ACGIH.

Classroom sessions and morning registration on October 18, will be held at the Holiday Inn Downtown Raleigh, 320 Hillsborough St., Raleigh, NC. with the first session beginning at 8:00 am. The half day optional concurrent workshops will be held on Friday, October 22, 8 AM –12 Noon.

TUITION

The cost for Level I Fundamentals of Ventilation, Level II Advanced Ventilation Design OR Level II System Diagnosis and Troubleshooting is \$1,750 per person. The three levels are taught concurrently October 18-21.

Tuition for either optional half day workshop on Friday, October 22, is \$310 per person.

Please call about company discounts for 3 or more registrants.

Course registration fees include the 30th edition ACGIH Industrial Ventilation Manual or System Diagnosis & Troubleshooting Manual (depending on course selected), all course materials (problems, calculations sheets), breaks, four continental breakfasts, four lunches, and the Founders Dinner on Tuesday, October 19. The Friday workshop registration fee includes handouts, continental breakfast and break.

The two year Certificate Program is included in the course cost.

MAINTENANCE POINTS —The NC Ventilation Course contains 30 hours of technical contact time and is eligible for an estimated 4.0 ABIH CM Points. The optional workshop contains an additional

4 hours of technical contact time and is eligible for an estimated .5 ABIH CM Credit.

PROFESSIONAL DEVELOPMENT HOURS (PDHs) — The Industrial Ventilation Course (S-0213P) is an approved sponsor of continuing competency activities for North Carolina Professional Engineers and Registered Land Surveyors (30 Contact Hours).

ACCOMMODATIONS — Rooms have been set aside at Holiday Inn Downtown Raleigh for participants of this Course, but their availability cannot be guaranteed past September 17. Lodging is NOT included in your registration fee. Please make your own reservation directly with the Holiday Inn Downtown Raleigh. To receive your special rate of \$89/night (plus tax), please state that you will be attending the **Industrial Ventilation Course**.

HOLIDAY INN DOWNTOWN RALEIGH HOTEL
320 Hillsborough St., Raleigh, | NC 27603 919-832-0501

PARKING — On-site parking is available for Holiday Inn Downtown Raleigh overnight guests at \$10/night. There is free parking for drive in attendees.

CANCELLATION — The full registration fee or an organization purchase order is due at the time of registration. In the event the participant cancels, a written notice is required. A fifty dollar (\$50.00) fee will be charged for cancellation. No reimbursement can be made if cancellation occurs within 7 business days of the program, or if the participant fails to attend. Substitutions can be made at any time.

OTHER VENTILATION COURSES

The 70th Annual Michigan Industrial Ventilation Conference will be held in Michigan in February 2022 For information please call 517-204-3687.

The West Coast Industrial Ventilation Conference will be held November 8-11, 2021 in Santa Ana, CA. For information, call 714-960-0684.

63rd N.C. Industrial Ventilation Course Registration Form

Holiday Inn Downtown Raleigh Hotel, Raleigh, NC | October 18-22, 2021

Register Online: www.ncindustrialventilation.com
OR fill out this form and mail to address below.

Name _____

Job Title _____

Firm/Org. _____

Work Phone _____

Address _____

City _____ State _____ Zip _____

E-mail _____

Please choose one level (October 18-21). Sign me up for:

- Level I-Fundamentals of Industrial Ventilation..... \$1,750
 Level II Advanced Vent Design..... \$1,750
 Level II System Diagnosis & Troubleshooting..... \$1,750

Enroll me in one of the Friday, October 22 workshops

- Combustible Dust Technology..... \$310
 Assessing Systems..... \$310
 Computational Fluid Dynamics..... \$310

Total \$ _____

PLEASE CALL ABOUT PRICE BREAKS FOR 3 OR MORE REGISTRANTS!

Payment must accompany registration

Payment Method:

- Visa MasterCard AmericanExpress
 Check (Make check(s) payable to: Industrial Ventilation Course) PO

Card Account # _____

Exp. Date _____

Three (or four) Digit Security Code on Back of Card _____

Amount \$ _____

Signature _____

Cardholder's Name (please print) _____

Credit Card Billing Address _____

City _____ State _____ Zip _____

Mail to: Industrial Ventilation
P.O. Box 37492
Raleigh, NC 27627-7492
Attn: Connie McElroy-Bacon

For Information:
Phone 919 233 8400
FAX: 919 852 4594
E-mail: cbacon@mindspring.com

**North Carolina
Industrial Ventilation Course**

PO Box 37492
Raleigh, NC 27627-7492

Visit our Website:
www.ncindustrialventilation.com



October 18-22, 2021

Holiday Inn Downtown Raleigh, NC

Certificate Program Included in cooperation with
University of North Carolina!

Industrial Ventilation Design or
Industrial Ventilation System Diagnosis & Troubleshooting

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